



High Bond Kit

Structural adhesive for bonding glass to metal



Features & Benefits

- Fast - handling strength achieved after 5 minutes
- No clamping required - bonds in 15 to 30 seconds
- Strong - high resistance to impacts and vibrations
- Primer in a bottle with brush - no waste of product or overspraying
- Cost efficient - enough product for 50 to 75 applications

P/N	Product	S/C	Packaging
86556	High Bond Kit	HBK3	15 ml adhesive + 15 ml primer

Application

Designed for small structural assemblies of glass to metal, e.g. rear view mirror brackets on vehicle windscreens.

Instructions

1. Mark the location of the mirror bracket on the outside of the windshield for reference.
2. Thoroughly clean the glass mounting surface and the mirror bracket. Use a razor blade to remove stubborn adhesive residues and degrease with Soft Surface Cleaner.
3. Brush the primer on the glass where the bracket will be installed and then brush the primer on the mirror bracket. Let the primer dry for 30 seconds.
4. Apply two drops of the adhesive to the bracket. When you are ready to install the rearview mirror bracket, be careful to place it exactly on the previously marked location.
5. Hold the bracket steady for 15 to 30 seconds.
6. Wait 5 minutes before removing any excess adhesive with a razor blade and install the rearview mirror on the bracket



Technical Information

Base:	Acrylic-based adhesive and solvent-based primer
Consistency:	Adhesive gel and low viscosity primer
Colour:	Clear
Shelf life:	12 months (in a cool, dry and well-ventilated area. Not higher than 27° C)
Custom tariff code:	3506990000
VOC:	800 g/l

Cure mechanism:	Air contact
Specific gravity:	1.4 g/ml
Working time:	15-30 seconds (20°C / 50%RH)
Handling strength achieved:	5 minutes (20°C / 50%RH)
Full cure:	24 hours
Application temp:	+5°C to +35°C
Number of applications:	50 to 75
Temp resistance :	-40° C to +120° C



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